

Note:

Engine hood was fitted and bolted in an unfinished body shell.

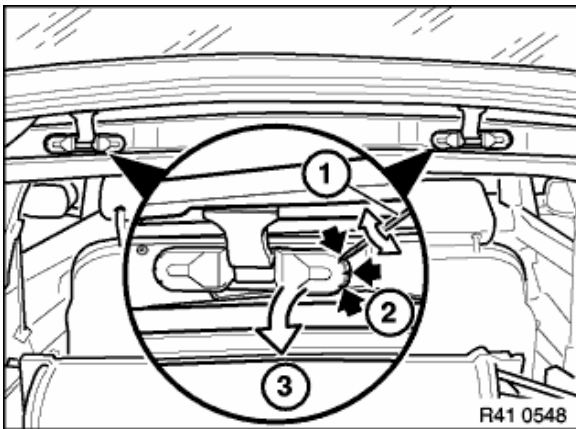
Unpainted surfaces become visible after subsequent movement.

These surfaces must be touched up with paint in the body color.

The left and right cable on the trunk lid does not have a connection point.

To remove the trunk lid, the left and right cable (right side with hose for rear window spray nozzle) must be removed from the trunk lid.

Removing and installing trim for trunk lid, refer to 51 49 000



Remove left and right finisher strip.

Caution!

Do not damage paintwork.

For removal, insert appropriate screwdriver (1) in one of the slots (2) and turn slightly.

Pull finisher strip (3) forwards to remove.

Note:

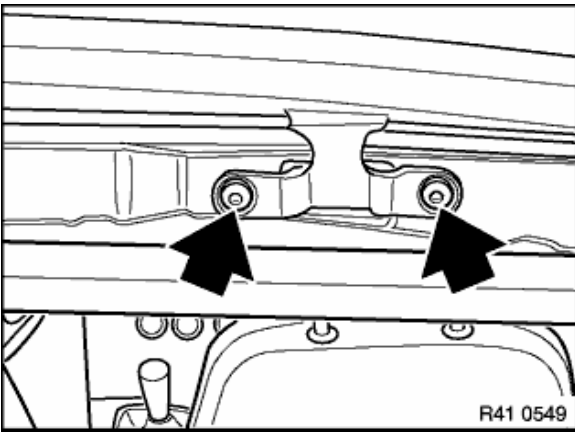
To facilitate installation of trunk lid, mark position of hinge on trunk lid.

Prop up trunk lid then disconnect gas pressure props.

Caution!

Gas pressure props have strong tension.

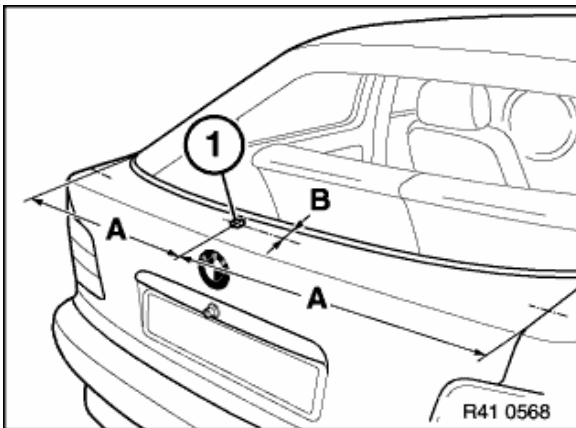
Unscrew bolts (1).
Remove trunk lid.



Removing and installing trunk lid,
refer to 41 62 000

Fit following parts and replace if necessary:

- Trunk lid lock
- Lock cylinder
- Switch for central locking
- Designation
- BMW emblem
- Both rubber mounts
- Lettering if necessary
- If necessary, wiper arm with wiper blade
- If necessary, complete console for rear window wiper
- Rear window with gasket



On vehicles with rear window wipers it is necessary to drill a bore for the rear window wiper.

Mark out bore (1), peen and drill through with a $\varnothing 3.5$ mm spiral drill.

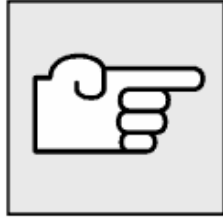
Drill out bore (1) to $\varnothing 24.5$ mm.

Distance (A) = 612 mm

Dimension (B) = 17 mm from rear window gasket (rubber strip)

Note:

Protect bare sheet metal from corrosion!

**Note:**

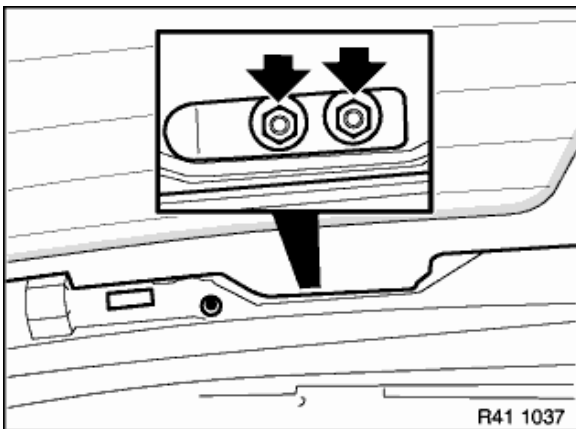
The hinge of the rear lid is only primed as a spare part.
If the hinge is replaced, the hinge must be painted in the appropriate car color before it is installed.

To facilitate installation of trunk lid, mark position of hinge on trunk lid.



The nuts for securing the rear-lid hinge are located in a cavity directly below the rear window.

During removal and installation, use a suitable tool to protect the heater strips of the rear window against damage.



Unscrew nuts.

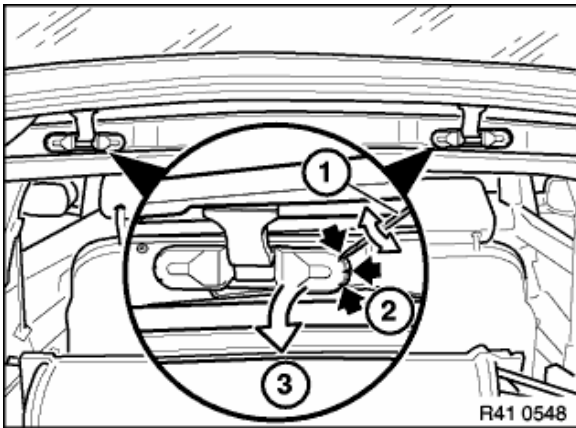
Remove rear-lid hinge.

Note:

Engine hood was fitted and screwed in an unfinished body shell.

Unpainted surfaces become visible after subsequent movement.

These surfaces must be touched up with paint in the body color.



Remove left and right finisher strip.

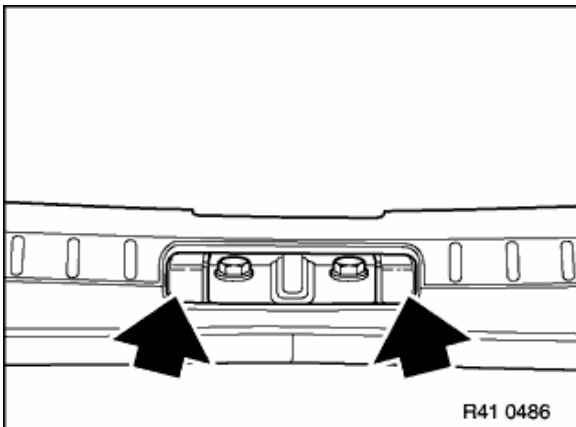
Caution!

Do not damage paintwork.

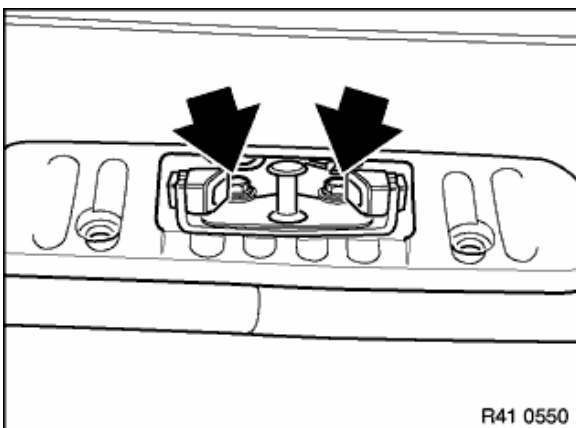
For removal, insert appropriate screwdriver (1) in one of the slots (2) and turn slightly.

Pull finisher forwards to remove.

Unscrew detent buffers from left and right sides of trunk lid.



Check fulcrum pads on lower section of trunk lid lock for damage and replace if necessary.



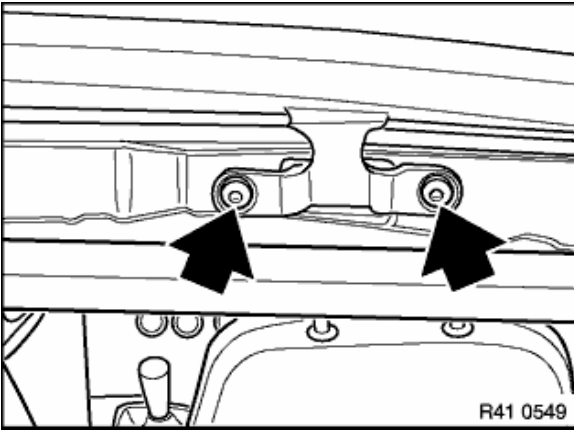
Loosen screws on lower section of trunk lid lock until it can just be moved, enabling it to center itself.

The lower section of the trunk lid lock must not scrape against the upper section.

Protect trunk lid to prevent it from dropping, then remove gas pressure prop.

Caution!

Gas pressure props have high resistance.



Loosen left and right screws until the trunk lid is still just able to move.

Caution!

Before closing the trunk lid and when closing the trunk lid, ensure that the body and/or trunk lid are not damaged.

Close trunk lid.

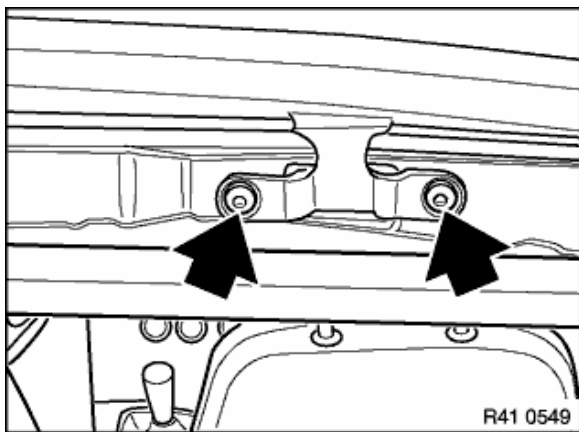
Adjusting gap dimensions and position of trunk lid relative to the other fittings on the body,

refer to 41 00 ...

Caution!

On transition area between roof/tailgate, tailgate must not extend above height of roof or wind noise will be created.

Open tailgate and secure to prevent it from dropping.



Tighten left and right screws back down.

Adjust lower section of trunk lid lock

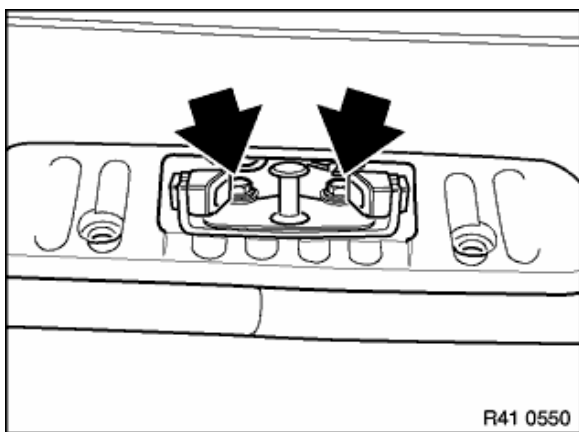
(screws in lower section of trunk lid lock loosened to point where they can be displaced):

Caution!

When gas pressure props are removed, unsecured trunk lid drops without damping!

Close trunk lid, holding down the lock button to prevent the trunk lid lock from engaging.

This enables lower section of trunk lid lock to adjust itself correctly.



Open trunk lid and secure to prevent it from dropping.

Caution!

When gas pressure props are removed, unsecured trunk lid drops without damping!

Tighten screws on lower section of trunk lid lock.

Reinstall gas pressure prop.

Check adjustment of trunk lid and trunk lid lock, repeating adjustment if necessary.

Screw in detent buffers until left and right sides of trunk lid locate against detent buffers when closed.

Caution!

Trunk lid must not protrude above side panels, otherwise height adjustment can be distorted!